

CD NO.

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50X1-HUM

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NO. OF ENCLS.
(LISTED BELOW)

SUPPLEMENT TO
REPORT NO.

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2. The bearings stored consist of the following types:

PRO About 20 percent of the supply (consists of all types of bearings used for individual items of production). 50X

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- thus defining the gap of ball bearings which results in over-tension of the surface of the bearings, the result of fixing moment, where they come in contact with the race. The difficulty of this system is that it results in the side-bearing bushing being 0.48 mm. larger in the single-row bearing.

The surface of the ball is intentionally finished imperfectly in order to

[illegible]

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CENTRAL INTELLIGENCE AGENCY

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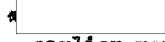

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prevent surface tension and recrystallization. Rough finishing helps distribute the tension where resonance vibration is high. This principle allows the production of a larger number of bearings since the number of checks is reduced; it is necessary only to check the cutting tool setting.



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*  Comment: It is doubtful that the production rate is so low. One earlier report  states that the plant produces 1,000 tractors per month. Other reports indicate a production rate of as high as 3,000 tractors per month.

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